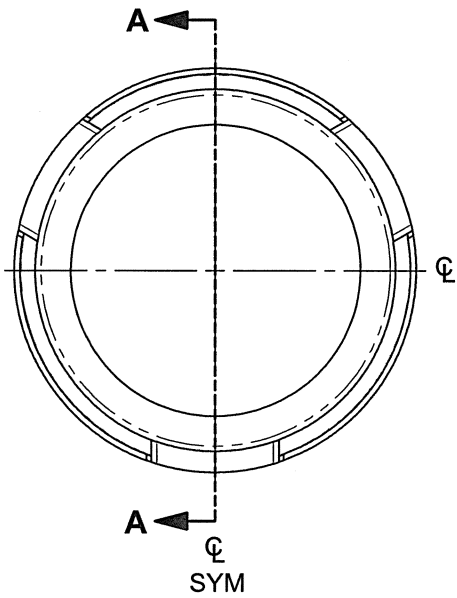
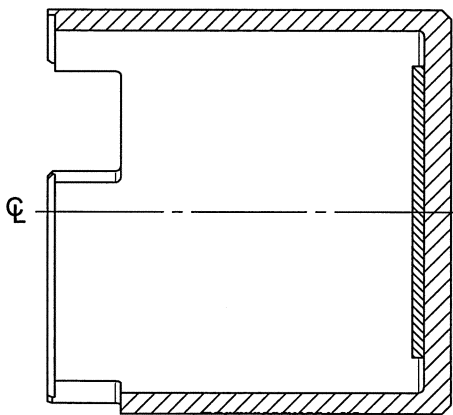


ITEM #	QTY	PART #	PART TITLE
-1	1	RBW6500G01831-3G-1	REACTION
-2	1	RBW6500G01831-3G-2	PROTECTION

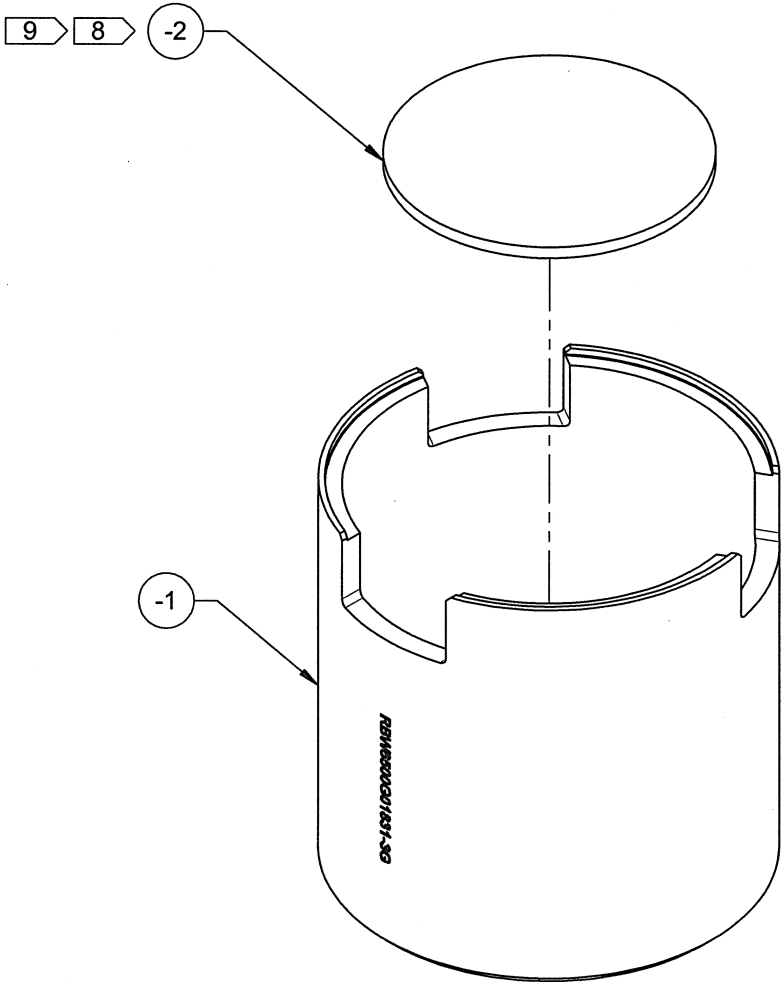


**RBW6500G01831-3G REACTION ASSEMBLY**

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**SECTION A-A**



NOTES:  
1) MATERIAL: N/A  
2) HEAT TREAT: N/A  
3) FINISH: N/A  
4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"  
5) UNITS: INCHES UNLESS OTHERWISE NOTED  
6) IDENTIFICATION: N/A  
7) ASSEMBLE AS SHOWN  
8) ASSEMBLE ITEM -2 ADHESIVE SIDE CENTERED ON ITEM -1 AS SHOWN  
9) APPLY INSTANT ADHESIVE LOCTITE 495 BETWEEN THE SURFACES OF ITEM -2 AND ITEM -1 IF NECESSARY, AND REMOVE EXCESS  
10) THE TOOL ASSY MUST BE PACKAGED WITH A DESICCANT BAG INTO A TIGHT FITTING SEALED PLASTIC BAG

A	NEW ISSUE	19-798	KPT
REV.	DESCRIPTION	ECN #	BY
DESIGN	KPT	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA TOOL PART # <b>RBW6500G01831-3G</b> REV. A SHEET 1 OF 3 TITLE <b>REACTION ASSEMBLY</b> SCALE NTS COPYRIGHT © 2019 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	
DRAWN	KPT		
CHECKED	VM		
MFG. APPR.	FK		
APPROVED	WJ		
DATE	2019-07-03		

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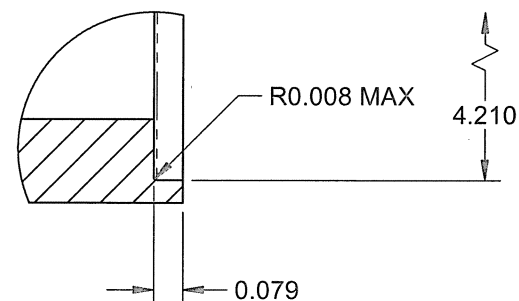
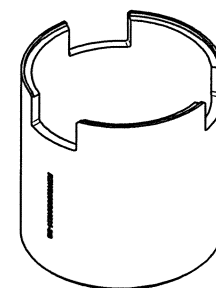
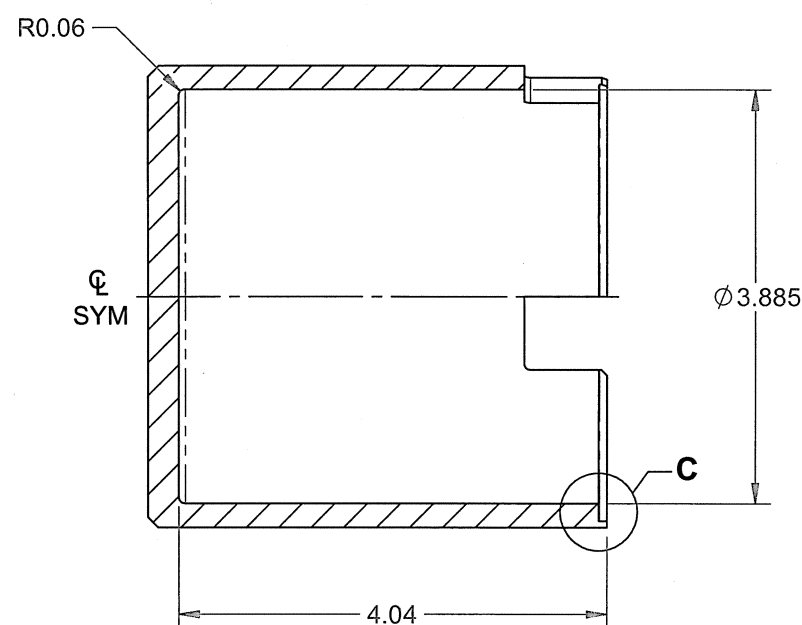
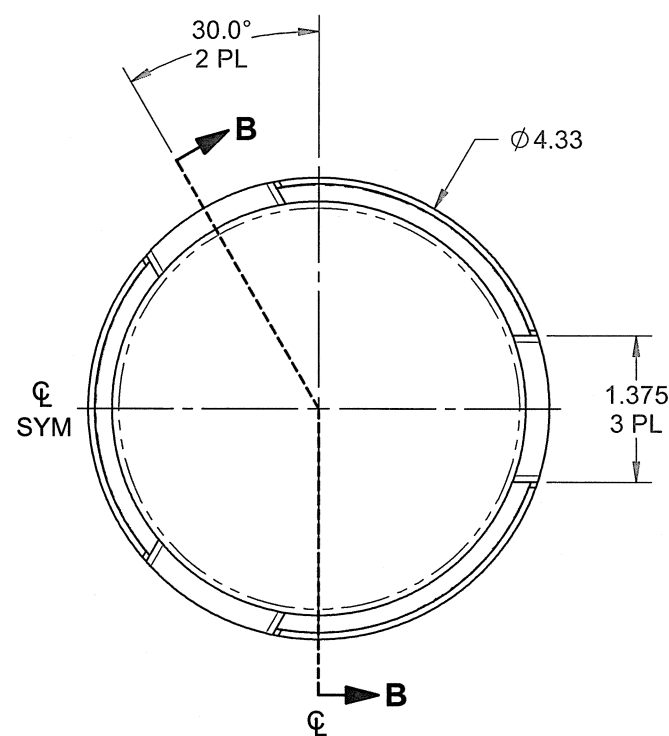
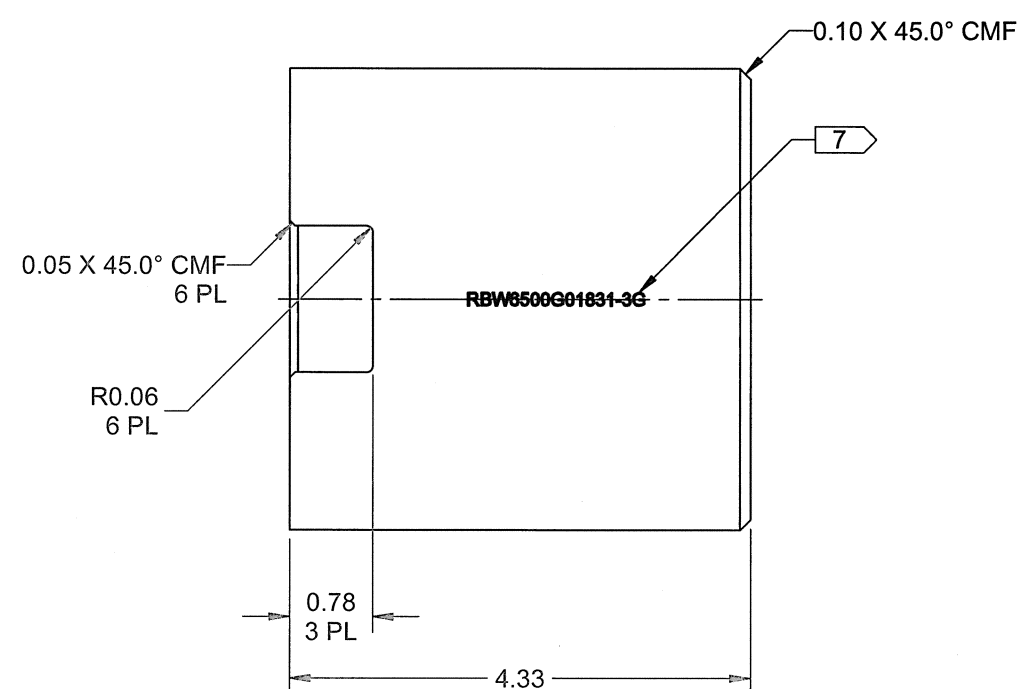
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
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**DETAIL C****SECTION B-B****RBW6500G01831-3G-1 REACTION****NOTES:**

- 1) MATERIAL: 6061-T6 / 7075-T6
- 2) HEAT TREAT: N/A
- 3) FINISH: ANODIZE RED PER MIL-A-8625 TYPE 2 CLASS 2
- 4) TOLERANCES: X.X = +/- 0.1" / +/- 1°  
X.XX = +/- 0.01" / +/- 0.5°  
X.XXX = +/- 0.005" / +/- 0.1°  
X.XXXX = +/- 0.0005" / +/- 0.05°  
PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/- 0.005"
- 5) UNITS: INCHES UNLESS OTHERWISE NOTED
- 6) REMOVE ALL SHARP EDGES AND BURRS
- 7) IDENTIFICATION: MACHINE ENGRAVE OR DOT MARK T/N, "RBW6500G01831-3G", AS SHOWN

DESIGN	KPT	<b>DART AEROSPACE LTD</b>	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	VM	TOOL PART #	REV. A
MFG. APPR.	FK	RBW6500G01831-3G	SHEET 2 OF 3
APPROVED		TITLE	SCALE
		REACTION ASSEMBLY	NTS 
DATE 2019-07-03		COPYRIGHT © 2019 BY DART AEROSPACE LTD	
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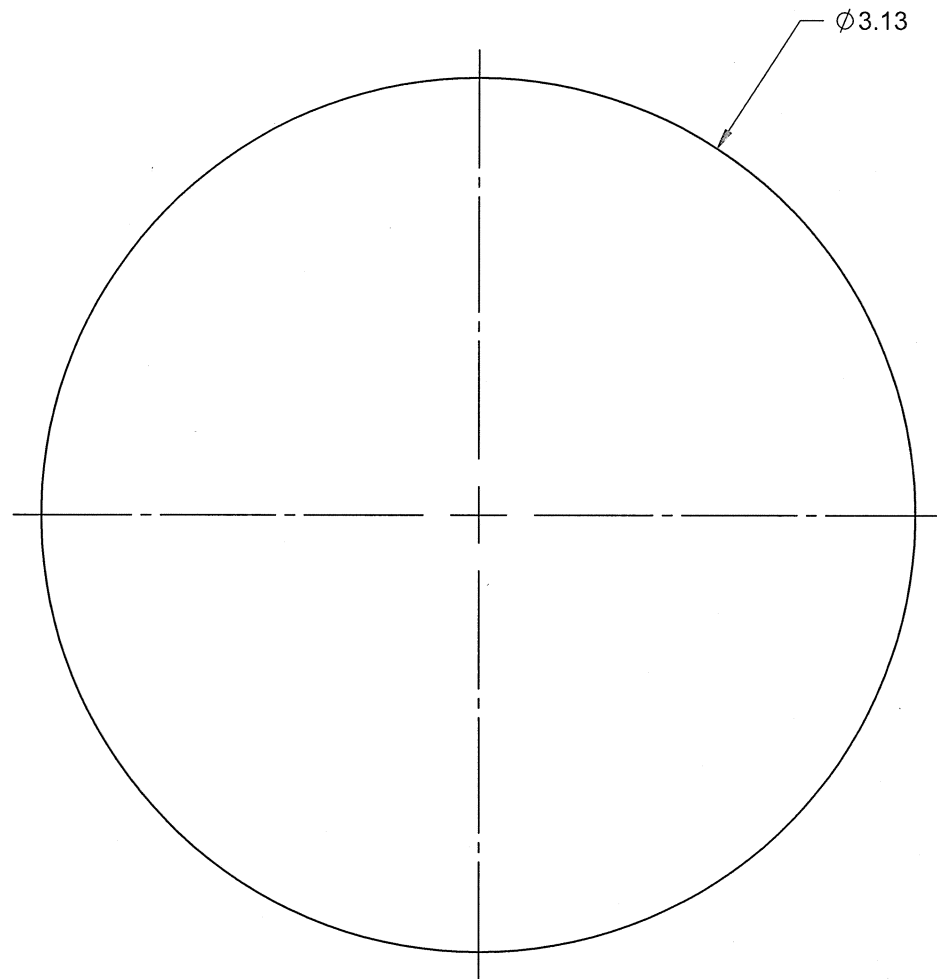
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**RBW6500G01831-3G-2 PROTECTION**

**NOTES:**

1) MATERIAL: McMaster#1376N35 OR EQUIV. (NEOPRENE RUBBER STRIP 70A DUROMETER X 4"WD. X 1/8" THK.)

2) HEAT TREAT: N/A

3) FINISH: N/A

4) TOLERANCES: X.X = +/- 0.1" / +/- 1°

X.XX = +/- 0.01" / +/- 0.5°


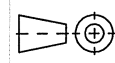
X.XXX = +/- 0.005" / +/- 0.1°

X.XXXX = +/- 0.0005" / +/- 0.05°

PARALLELISM, ECCENTRICITY AND SYMMETRY ABOUT ALL CENTER LINES = +/-0.005"

5) UNITS: INCHES UNLESS OTHERWISE NOTED

6) IDENTIFICATION: N/A

DESIGN	KPT	<b>DART AEROSPACE LTD</b>	
DRAWN	KPT	HAWKESBURY, ONTARIO, CANADA	
CHECKED	VM	TOOL PART #	REV. A
MFG. APPR.	FK	<b>RBW6500G01831-3G</b>	SHEET 3 OF 3
APPROVED		TITLE	SCALE
		<b>REACTION ASSEMBLY</b>	NTS 
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